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APPLICATION NO.	F	ILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.	
10/698,091		10/31/2003	William J. Worrell JR.	20020391.ORI	9704	
23595	7590	09/08/2006		EXAMINER		
		EREAU, P.A.	CHAMBERS, TROY			
900 SECON SUITE 820	D AVEN	UE SOUTH		ART UNIT PAPER NUMBER		
MINNEAPO	DLIS, MN	I 55402		3641		
				DATE MAILED: 09/08/2006		

Please find below and/or attached an Office communication concerning this application or proceeding.

		Application No.	Applicant(s)				
		10/698,091	WORRELL ET AL	WORRELL ET AL.			
Office Action Summa	ary	Examiner	Art Unit				
		Troy Chambers	3641				
The MAILING DATE of this co Period for Reply	ommunication app		ne correspondence ad	Idress			
A SHORTENED STATUTORY PER WHICHEVER IS LONGER, FROM - Extensions of time may be available under the pafter SIX (6) MONTHS from the mailing date of If NO period for reply is specified above, the marking the reply within the set or extended period Any reply received by the Office later than three earned patent term adjustment. See 37 CFR 1.	THE MAILING DA provisions of 37 CFR 1.13 this communication. uximum statutory period w d for reply will, by statute, months after the mailing	ATE OF THIS COMMUNICAT 16(a). In no event, however, may a reply be rill apply and will expire SIX (6) MONTHS or cause the application to become ABAND	ION. re timely filed from the mailing date of this concount (35 U.S.C. § 133).				
Status							
 Responsive to communication This action is FINAL. Since this application is in conclosed in accordance with the 	2b)⊠ This ndition for allowar	action is non-final. ace except for formal matters,	*	e merits is			
Disposition of Claims							
4) Claim(s) 1-16 is/are pending 4a) Of the above claim(s) 8.9. 5) Claim(s) is/are allowed 6) Claim(s) 1-7.10 and 13-15 is/ 7) Claim(s) is/are objected 8) Claim(s) 1-16 are subject to re Application Papers 9) The specification is objected to 10) The drawing(s) filed on Applicant may not request that a Replacement drawing sheet(s) in 11) The oath or declaration is objected.	11,12 and 16 is/and 16. are rejected. ad to. estriction and/or end by the Examiner is/are: a) \[access according the corrections according the corrections.	election requirement. The properties of the discrete of the section of the discrete of the di	ne Examiner. See 37 CFR 1.85(a). objected to. See 37 C	• •			
Priority under 35 U.S.C. § 119							
12) Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f). a) All b) Some * c) None of: 1. Certified copies of the priority documents have been received. 2. Certified copies of the priority documents have been received in Application No 3. Copies of the certified copies of the priority documents have been received in this National Stage application from the International Bureau (PCT Rule 17.2(a)). * See the attached detailed Office action for a list of the certified copies not received.							
Attachment(s) 1) Notice of References Cited (PTO-892) 2) Notice of Draftsperson's Patent Drawing R 3) Information Disclosure Statement(s) (PTO-Paper No(s)/Mail Date		4) Interview Summ Paper No(s)/Ma 5) Notice of Inform 6) Other:					

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DETAILED ACTION

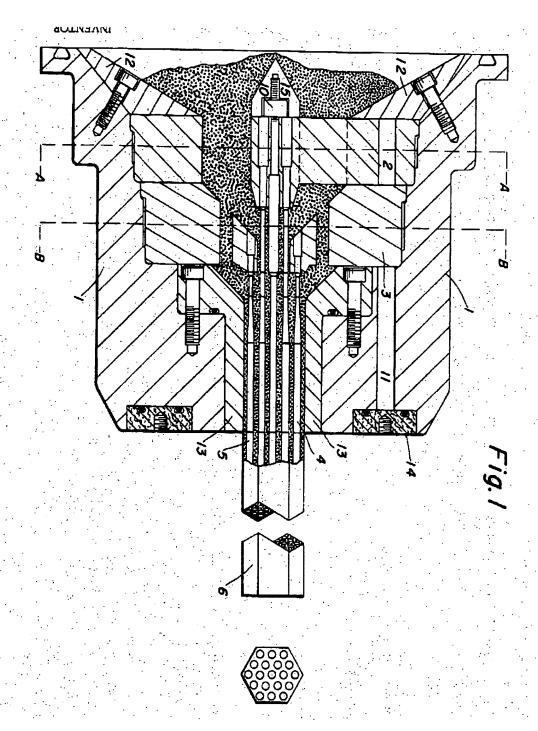
Claim Rejections - 35 USC § 102

1. The following is a quotation of the appropriate paragraphs of 35 U.S.C. 102 that form the basis for the rejections under this section made in this Office action:

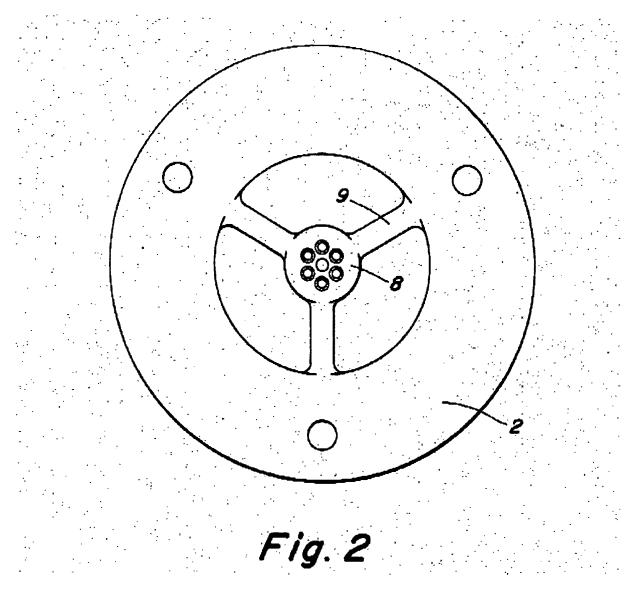
A person shall be entitled to a patent unless -

- (b) the invention was patented or described in a printed publication in this or a foreign country or in public use or on sale in this country, more than one year prior to the date of application for patent in the United States.
- 2. Claims 1-7 and 13-15 are rejected under 35 U.S.C. 102(b) as being clearly anticipated by US 3778217 issued to Bustamante et al.

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Claim Rejections - 35 USC § 103

3. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

(a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.

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4. Claim 10 is rejected under 35 U.S.C. 103(a) as being unpatentable over Bustamante.

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Bustamente discloses an extrusion die as shown above. However, Bustamente does not disclose a pin shape that is non-round. At the time of the invention, it would have been obvious to one having ordinary skill in the art to make the pins of Bustamente to be non-round since it has been held that such changes are a matter of design choice. In re Dailey, 357 F.2d 669, 149 USPQ 47 (CCPA 1966) (The court held that the configuration of the claimed disposable plastic nursing container was a matter of choice which a person of ordinary skill in the art would have found obvious absent persuasive evidence that the particular configuration of the claimed container was significant.) Moreover, the applicant's specification did not mention that such a shape is critical to the operation of the invention.

Response to Arguments

5. Applicant's arguments filed 08/22/06 have been fully considered but they are not persuasive. In response to the final Office action mailed 06/02/2006, the applicant has argued that: 1) The extrusion device does not have an unrestricted tapered entry; and, 2) The reference further fails to teach or suggest an array of die pins attached to and carried by the radial struts of a central webbing. However, these appear to be broad statements of patentability without any analysis of the prior art to support the conclusions.

Specifically, 37 C.F.R. 1.111 (b) requires an applicant to provide a reply that presents arguments pointing out the specific distinctions believed to render the claims patentable over any applied references. Applicant's response does not appear to be in compliance with this requirement. The applicant appears to discuss features of the prior art that has nothing to do with the alleged patentable feature of the claims. For example, the examiner cannot discern from

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applicant's response why Bustamante does not disclose an unrestricted tapered entry. Figure 1 of Bustamante does not appear to disclose elements that would restrict the entry or flow of material through the die. Also, it is not clear why the applicant believes the pins are not attached

to struts.

Conclusion

6. Any inquiry concerning this communication or earlier communications from the examiner should be directed to Troy Chambers whose telephone number is (571) 272-6874 between the hours of 7:00 a.m. to 3:30 p.m., M-F. If attempts to reach the examiner by

telephone are unsuccessful, the examiner's supervisor, Michael J. Carone, can be reached at

(571) 272-6873.

Troy Chambers
Primary Examiner

Art Unit 3641

TC

02 September 2006